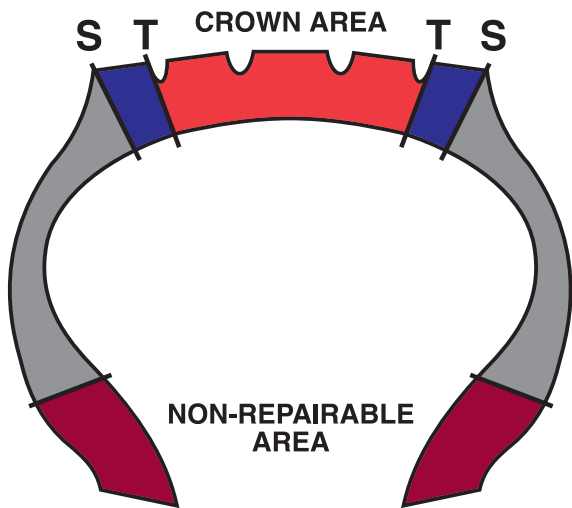


Centech & Thermacure Radial Repair Chart



A-B NON-REPAIRABLE AREA

Passenger & Light Truck Tires 1 1/2" (40mm)

TRUCK TIRE A-B NON REPAIRABLE AREA

6.50-7.00 (165-195) 2 1/2" (65mm)

7.50-16.00 (205-385) 3" (75mm)

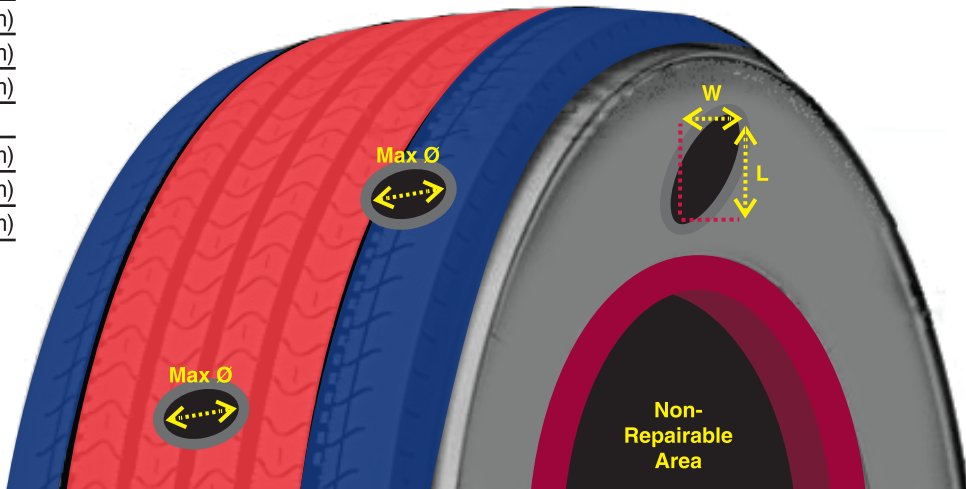
17.5-23.5 (425-600) 3 1/2" (90mm)

AG TIRE A-B NON REPAIRABLE AREA

13.6-16.9 (345-430) 4" (100mm)

18.4-20.8 (465-530) 4 1/2" (115mm)

23.1 & Larger (585 & larger) 5 1/2" (140mm)



Centech Radial Truck Tire Repair Chart



Tube-Type Tire Sizes

Tubeless Tire Sizes

Sidewall Injury		Shoulder Injury Diameter (S-T Area)	Truck Tire Sizes			Crown Injury Diameter (T-T Area)
			Light Truck	Heavy Truck		
Width	Length		6.50-12.50	7.50-10.00	11.00-14.00	
			7-10 215/85-255/85 215/75-265/75	8-11 235/80-275/80 245/75-295/75	12-16.5 295/80-315/80 305/75-445/65 425/50-495/45	

REPAIR UNITS SHOWN [BOXED IN RED] ARE LIMITED TO CROWN (T-T) AREA ONLY. ALL OTHERS SHOWN IN RED MAY BE USED FOR CROWN OR SIDEWALL INJURIES.
NOTE: THIS SECTION REPAIR CHART IS A GUIDELINE ONLY. LOAD, SPEED AND HIGHWAY APPLICATION CAN AFFECT THE LIMITATIONS OF SECTION REPAIRS.

Centech Radial Passenger Repair Chart



Sidewall Injury		Through U Speed Rating	Speed Rated H, V, W, Y & Z, and Run Flat Tires	Crown Injury Diameter
Width	Length			
		10	10	1/4" (6mm)
1/4" (6mm)	1/2" (13mm)	10		
1/4" (6mm)	2" (50mm)	12		
3/8" (10mm)	3/8" (10mm)	10HD		3/8" (10mm)
3/8" (10mm)	1 1/2" (40mm)	12HD		
3/8" (10mm)	2" (50mm)	14		
1/2" (13mm)	1 1/2" (40mm)	12HD		1/2" (13mm)
1/2" (13mm)	2" (50mm)	14		
3/4" (20mm)	3/4" (20mm)	12HD		3/4" (20mm)
3/4" (20mm)	1 1/2" (40mm)	12HD		
3/4" (20mm)	2" (50mm)	14		
1" (25mm)	1 1/2" (40mm)	14		1" (25mm)
1" (25mm)	2" (50mm)	14		

REPAIR UNITS SHOWN IN RED MAY BE USED FOR CROWN OR SIDEWALL INJURIES. TO MAINTAIN THEIR SPEED RATING, PASSENGER TIRES CARRYING A SPEED RATING OF H, V, W, Y OR Z SHOULD ONLY BE REPAIRED IN THE CROWN (T-T) AREA WITH A MAXIMUM SIZE OF 1/4" (6mm).

Centech Radial AG Tire Repair Chart



Sidewall Injury		Shoulder Injury	Tractor Sizes			Crown Injury Diameter
Width	Length		8-11 8.3-12.4	12-15 13.6-23.5 440/65-600/65	24.5-30.5 620/75-1050/50	
1/4" (6mm)	1/4" (6mm)		12	12	20	3/8" (10mm)
3/8" (10mm)	3/8" (10mm)		12	12	20	
3/8" (10mm)	1 1/2" (40mm)		20	20	22	
3/8" (10mm)	5" (125mm)		26	26	26	
		3/8" (10mm)	20	20	22	
3/4" (20mm)	3/4" (20mm)		20	20	22	3/4" (20mm)
3/4" (20mm)	3" (75mm)		22	80	80	
		3/4" (20mm)	22	80	80	
1 1/2" (40mm)	4" (100mm)		80	82	82	1 1/2" (40mm)
		1 1/2" (40mm)	80	82	82	
2" (50mm)	3 1/4" (80mm)		80	82	84	2 3/4" (70mm)
		2" (50mm)	82	84	84	
2 1/2" (65mm)	3" (75mm)		80	82	84	
2 1/2" (65mm)	4" (100mm)			82	84	
2 3/4" (70mm)	2 3/4" (70mm)		80	82	84	3 1/2" (90mm)
		2 3/4" (70mm)		86	86	
3 1/4" (80mm)	3 1/4" (80mm)			82	84	
3 1/4" (80mm)	5 1/4" (130mm)			84	86	
3 1/2" (90mm)	4 1/2" (115mm)			84	86	4" (100mm)
4" (100mm)	4" (100mm)			84	86	
4" (100mm)	6 1/2" (165mm)			86	86	
5" (125mm)	5" (125mm)			86	86	5" (125mm)

NOTE: THIS SECTION REPAIR CHART IS A GUIDELINE ONLY. REPAIR UNITS SHOWN IN RED MAY BE USED FOR CROWN OR SIDEWALL INJURIES. LOAD, SPEED AND HIGHWAY APPLICATION CAN AFFECT THE LIMITATIONS OF SECTION REPAIRS.



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